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antonine PRINTING INKS LTD

# HARMONY

- Excellent gloss
- Excellent wet and dry rub
- Excellent water immersion and deep freeze resistance
- Good solvent release
- Heat resistance sufficient to allow heat seal application
- Good light fastness
- Clean printing at high and low speeds
- Non-toxic (lead free)
- Fertiliser resistance ( if required )

Inks are alcohol reducible flexographic/gravure inks formulated for printing on high and low density polyethylene films.

**Reduction** to press viscosity is achieved by adding one of the following thinners, depending on press conditions.

#### SPEED

NORMAL  
SLOW  
FAST

#### REDUCER

ETHANOL , IPS-1 OR PROPANOL  
METHOXY PROPANOL  
ETHYL ACETATE

**Press Viscosity** is determined to some extent by colour and design, anilox roller screen and machine speed. This can be as low as 17 " Zahn 2 and as high as 35 " Zahn 2 when printing slowly.

**Product Resistance** if required e.g. fertiliser, soap, light fastness should be specified when ordering to enable correct pigment selection and where appropriate modifying additives.

The complete Colour Range of HARMONY inks can be supplied, be it a standard colour, Pantone matching or a specialist matching.

HARMONY