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antonine | PRINTING
INKS LTD

SYMPHONY

- Excellent heat resistance
- Excellent adhesion
- Excellent scuff resistance
- Good gloss
- Low odour
- Good solvent release
- Excellent oil resistance
- Clean printing at high and low speeds
- Non-toxic (lead free)
- Suitable for process work

Inks are alcohol reducible and are primarily designed for printing on polypropylene and polyethylene films where high heat resistance is required (especially suited to Co-extruded films).

Reduction to press viscosity is achieved by adding one of the following thinners, depending on press conditions.

SPEED

NORMAL

SLOW

FAST

REDUCER

ETHANOL / ETHYL ACETATE 3:1
OR ETHANOL

METHOXY PROPANOL /
NORMAL-PROPYL ACETATE

ETHYL ACETATE

Press Viscosity is determined to some extent by colour and design, anilox roller screen and machine speed. This can be as low as 17" Zahn 2 and as high as 35" Zahn 2 when printing slowly.

Product Resistance if required e.g. fertiliser, soap, light fastness should be specified when ordering to enable correct pigment selection and where appropriate modifying additives.

The complete Colour Range of SYMPHONY inks are supplied to any shade required by the client, be it a standard colour, Pantone matching or a special match.